

**APPLICATION OF DIFFERENTIAL  
THERMAL ANALYSIS TO DETERMINE  
THE INFLUENCE OF THE THERMAL HISTORY  
ON THE DEGREE OF VITRIFICATION  
IN THE SYSTEM  $\text{CaO-MgO-SiO}_2$**

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Diopside,  $\text{CaO} \cdot \text{MgO} \cdot 2\text{SiO}_2$ , and glasses of the same stoichiometry are fundamental phases in non-ferrous slags. Samples of this composition, prepared from the melt at different cooling rates, were examined via DTA and IR spectra. A correlation was found between the degree of vitrification and the magnitude of the exothermic effect at around 870 °C. The same dependence exists for some slags. No exotherm was observed for well-crystallized samples. The reactivity with water was assigned to the glass content.

The glass content of a slag, an important factor determining its hydraulic properties [1], can be determined by X-ray diffraction [2, 3] or by scanning electron microscopy [4]. The properties of slags also depend on the fineness and the cooling rate [5]. According to some investigators, differential thermal analysis is a sensitive and fast method for determination of the glass contents of slags.

In this work, we synthesized compositions in the system  $\text{CaO-MgO-SiO}_2$  at different cooling rates. The chemical compositions of the samples corresponded to diopside ( $\text{CaO} \cdot \text{MgO} \cdot 2\text{SiO}_2$ ), which is one of the fundamental phases in non-ferrous slag. The effects of the thermal history on the glass content and hydraulic properties are discussed.

### **Experimental**

Glasses of the composition  $\text{CaO} \cdot \text{MgO} \cdot 2\text{SiO}_2$  were obtained at different cooling rates, as shown in Fig. 1 (water-quenching and air quenching).  $\text{CaCO}_3$ ,  $\text{MgCO}_3$  and  $\text{SiO}_2$  were used as chemical reagents for these syntheses, which were carried out in Pt crucibles. Glasses were ground to have a Blaine's surface area of about  $400 \text{ m}^2 \cdot \text{kg}^{-1}$ . All synthesized glasses were autoclaved at 200° for 72 h and then investigated by IR spectroscopy and X-ray diffraction (XRD).

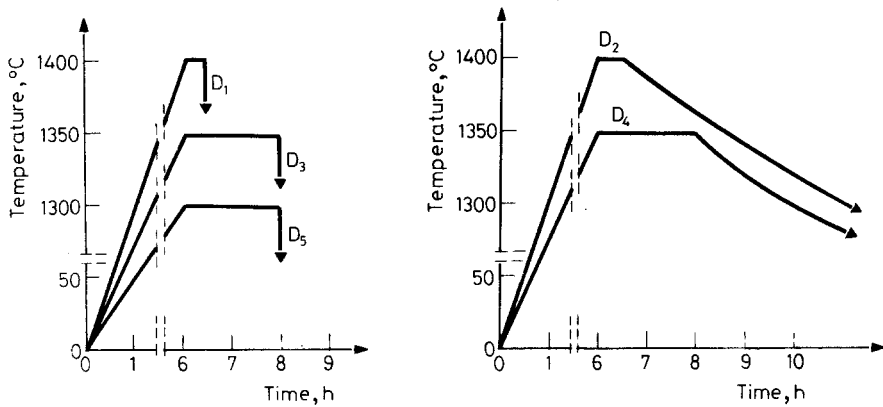


Fig. 1 Heating and cooling schedule for preparation of samples:

D<sub>1</sub>, D<sub>3</sub>, D<sub>5</sub> water-quenching

D<sub>2</sub>, D<sub>4</sub> air cooling

## Results and discussion

The effects of the thermal history on the structures and hydraulic properties of the synthesized samples were confirmed by IR and DTA methods (Figs 2 and 3). The highest degree of vitrification in the system CaO–MgO–SiO<sub>2</sub> was found for sample D<sub>1</sub>. As shown in Fig. 2, intense IR bands were detected in its spectrum. IR and

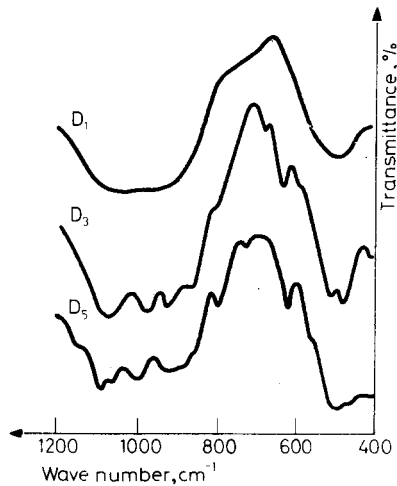


Fig. 2 IR spectra of quenched samples

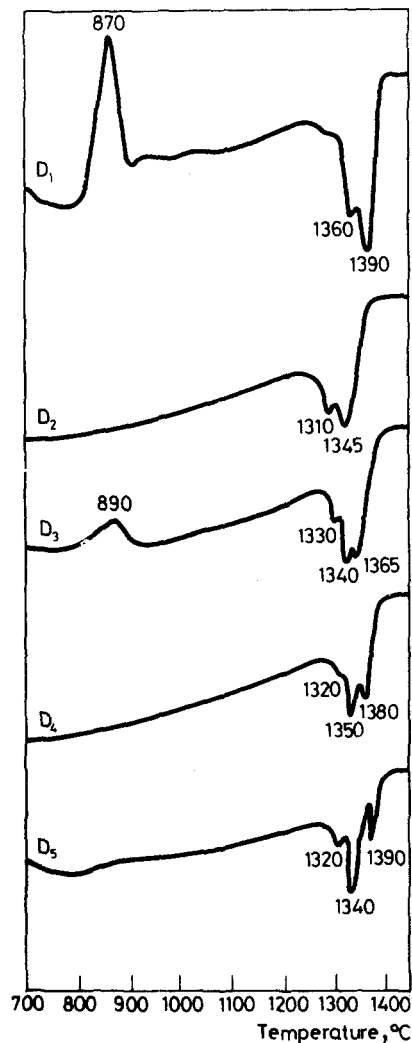


Fig. 3 DTA curves of:  
 quenched samples ( $D_1$ ,  $D_3$ ,  $D_5$ )  
 slowly-cooled samples ( $D_2$ ,  $D_4$ )

XRD investigations indicated a low degree of crystalline order in water-quenched samples. Examinations of synthesized samples by means of DTA showed that endothermic effects occurred in the temperature range 1300–1400°. Exothermic peaks at about 880° were observed only for the vitreous samples  $D_1$  and  $D_3$ .

A similar dependence was found in the examined slags. Microscopic investigations of non-ferrous slag showed a glass content of 85–90%. Upon DTA,

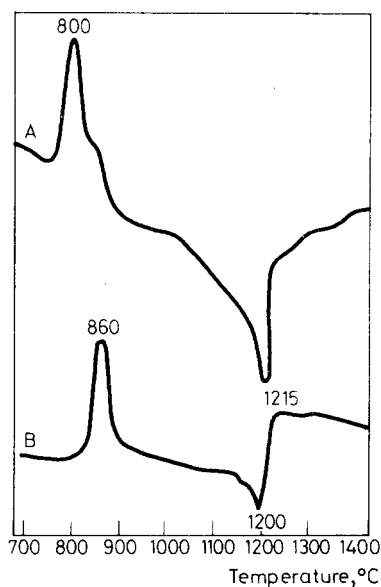


Fig. 4 DTA curves of non-ferrous slags

these slags gave exothermic peaks at 800° and at 860°. Furthermore, the DTA curves of slags heated at 1000° for 1 h and then slowly cooled to allow crystallization did not exhibit any exothermic effect. These results indicate a correlation between the magnitude of the exothermic effect at about 870° and the degree of vitrification of slag samples.

Samples D<sub>1</sub>, D<sub>2</sub>, D<sub>3</sub>, D<sub>4</sub> and D<sub>5</sub> were treated under hydrothermal conditions at 200° for 72 h, and then investigated by XRD. The greatest reactivity was found in vitreous phases (specimens D<sub>1</sub> and D<sub>3</sub>). XRD revealed the highest amounts of hydrates in well vitrified samples.

As concerns the reaction with water, vitrified phases displayed a greater activity than well-crystallized phases with the same overall composition.

## References

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**Zusammenfassung** — Diopsid  $\text{CaO} \cdot \text{MgO} \cdot 2\text{SiO}_2$  und Gläser dieser Zusammensetzung sind wesentliche Bestandteile von Schlacken der Nichteisenmetallurgie. Aus der Schmelze mit verschiedenen Abkühlungsgeschwindigkeiten präparierte Proben dieser Zusammensetzung wurden durch DTA und IR-Spektroskopie untersucht. Zwischen dem Glasgehalt und der Grösse des exothermen Effekts bei  $870^\circ\text{C}$  wurde ein Zusammenhang gefunden. Die gleiche Abhängigkeit besteht bei einigen Schlacken. Gut kristallisierte Proben zeigen keinen exothermen Effekt. Die Reaktivität mit Wasser wird ebenfalls dem Glasgehalt zugeschrieben.

**Резюме** — Диопсид  $\text{CaO} \cdot \text{MgO} \cdot 2\text{SiO}_2$  и стекла того же самого стехиометрического состава являются основными продуктами шлаков цветной металлургии. Образцы с таким составом, полученные из расплавов при различных скоростях охлаждения, были исследованы методом ДТА и ИК спектроскопии. Установлена корреляция между степенью стеклования и значением экзотермического эффекта около  $870^\circ$ . Аналогичные зависимости существуют и в некоторых шлаках. В хорошо кристаллизующихся образцах не наблюдалось экзотермических эффектов. Реакционная способность образцов с водой обусловлена наличием стекла.